

Recent Advances in Continuous Glucose Monitoring: Biocompatibility of Glucose Sensors for Implantation in Subcutis

Peter H. Kvist, Ph.D.,¹ and Henrik E. Jensen, DVSci.²

Abstract

Tight glycemic control slows or prevents the development of short- and long-term complications of diabetes mellitus. Continuous glucose measurements provide improved glycemic control and potentially prevent these diabetic complications. Glucose sensors, especially implantable devices, offer an alternative to classical self-monitored blood glucose levels and have shown promising glucose-sensing properties. However, the ultimate goal of implementing the glucose sensor as the glucose-sensing part of a closed loop system (artificial pancreas) is still years ahead because of malfunctions of the implanted sensor. The malfunction is partly a consequence of the subcutaneous inflammatory reaction caused by the implanted sensor. In order to improve sensor measurements and thereby close the loop, it is crucial to understand what happens at the tissue-sensor interface.

J Diabetes Sci Technol 2007;1(5):746-752

Introduction

The prevalence of diabetes is rapidly increasing, almost reaching epidemic proportions (WHO, Fact sheet No. 236). The main target in the treatment of diabetes mellitus is to control the plasma glucose levels, as persistent or frequent episodes of hyperglycemia lead to damage of various organs (long-term effect). However, intensive medical treatment to control plasma glucose levels might lead to increased hypoglycemic events (short-term effect). Therefore, one of the central themes in controlling the short- and long-term effects of diabetes mellitus is the monitoring of plasma glucose levels. Human trials have convincingly demonstrated that

strict control of hyperglycemia will delay the onset and progression of long-term effects of diabetes mellitus.¹⁻³ The most common approach to control hyperglycemia, including medical treatment, involves effective and regular monitoring of the blood glucose concentration. The preferred method has been the self-monitoring of glucose levels (SMBG) by puncture of capillaries in the finger tip and withdrawal of blood for analysis.^{4,5} However, this method only provides a snapshot of the glucose concentration, and nocturnal hypoglycemia will remain undetected by SMBG. In contrast, continuous glucose measurements (CGM) potentially deliver the

Author Affiliations: Departments of ¹Pharmacology, LEO Pharma A/S, Ballerup, Copenhagen, Denmark and ²Veterinary Pathobiology, Faculty of Life Sciences, University of Copenhagen, Copenhagen, Denmark

Abbreviations: (CGM) continuous glucose measurements, (HE) hematoxylin and eosin, (ISF) interstitial fluid, (PC) phosphorylcholine, (PLGA) poly(lactide-co-glycolide), (SMBG) self-monitoring of glucose levels

Keywords: animal model, biocompatibility, continuous glucose monitoring, glucose sensor, *in vivo* model, inflammation, subcutis

Corresponding Author: Peter Holding Kvist, Ph.D., Department of Pharmacology, LEO Pharma A/S, Industriparken 55, DK-2750 Ballerup, Denmark; email address peter.kvist@leo-pharma.com

information needed for optimal control of blood glucose levels. The benefit of CGM vs SMBG is shown in Figure 1.

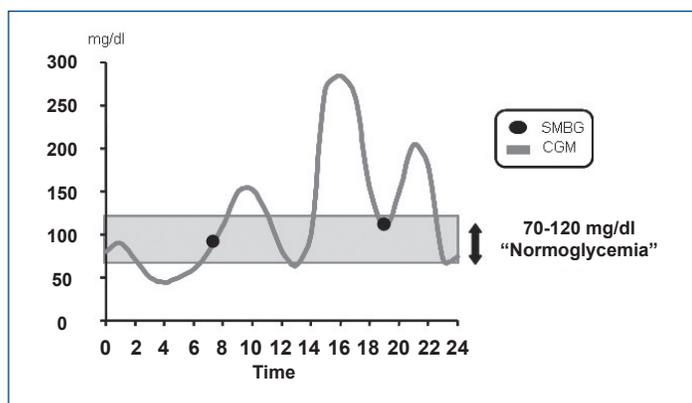


Figure 1. Comparison of information from standard SMBG and CGM from a person with diabetes mellitus. According to blood glucose measurements, the diabetic person controls glucose levels in the normal glycemic range and seems to be controlling the blood glucose levels well. However, CGM reveals that there is undetected hypoglycemia at 04.00 and hyperglycemia at 10.00, 16.00, and 21.00.

Different invasive and noninvasive techniques have been developed to obtain continuous glucose measurements.⁶⁻¹¹ In general, invasive techniques seem to be superior to noninvasive techniques because of better accuracy and reduced lag time of glucose measurements.^{6,10} One of the most promising invasive techniques involves the implantation of glucose sensors in the subcutaneous tissue, but the sensors may malfunction, causing unreliable glucose measurements.¹²⁻¹⁵ Suggested causes of the observed instability of glucose measurements are protein/cellular biofouling at the membrane surface, tissue interferences affecting the electrode, enzymatic dysfunction, and unstable levels of oxygen.^{12,16-19} In order to elucidate these problems, it is important to focus on the inflammation caused by implanted sensors. Thus, it is crucial to understand what happens at the tissue-sensor interface in the future development and improvement of glucose sensors for implantation in the subcutis.

Continuous Glucose Measurements in Subcutis

The subcutis is easily accessible and suitable for implantation of glucose sensors. However, needle-type glucose sensors implanted in the subcutis do not measure the blood glucose concentration per se, but rather the glucose concentration in the subcutaneous interstitial fluid (ISF). Obviously, the measurements must correlate to blood glucose levels if this method is to be used as a clinical tool for the intervention of glucose levels in diabetic patients.

A milestone in glucose sensor development was demonstration of a correlation of glucose levels in the blood and ISF as shown by Fischer et al.²⁰ Their results opened the gate for the development and application of subcutaneous glucose sensors. Since then, several studies in animal models, e.g., cynomolgus monkeys,²¹ pigs,²² dogs,^{15,23-25} rats,²⁶⁻²⁹ cats,^{23,30} and horses,²³ have shown a correlation between glucose concentrations in the blood and the ISF in subcutaneous tissue. Furthermore, there are numerous human reports on this subject and, as in animal studies, there is a correlation between blood and ISF glucose levels in healthy volunteers,³¹⁻³³ nondiabetic and insulin-dependent diabetes mellitus volunteers,³⁴ type 1 diabetics,³⁵⁻³⁷ and pediatric type 1 diabetic patients.³⁸

However, despite these encouraging reports of subcutaneously implanted glucose sensors, the method has not resulted in widespread use, partly because of several problems in relation to implantation. Differences between *in vivo* and *in vitro* performance of sensors in dogs have been demonstrated,³⁹⁻⁴⁰ highlighting the need for an *in vivo* calibration procedure. However, the calibration drift can be overcome with multiple calibrations against a reference. An example is that measurements from the MiniMed Continuous Glucose Monitoring System® (CGMS, MiniMed Medtronic, Northridge, CA) are based on four daily calibrations.

After implantation of sensors in the subcutis, several studies have revealed that the *in vivo* sensor characteristics, i.e., zero (=background) current, linearity, and sensitivity, are different between sensors and, more importantly, also fluctuate for the same sensor over time.^{12-15,22} This is partly because of the lack of reproducibility in the production of sensors, but most likely also because of physiological differences at the implantation site. This is further emphasized by the demonstration that the sensitivity of glucose sensors changed significantly after explantation from the subcutis and following placement in an *in vitro* environment.^{7,40,41} This indicates the role of a reversible biological factor affecting the sensor measurements.

Furthermore, there is a delay in ISF glucose equilibrium after changes in the plasma glucose concentration, as the glucose sensor inevitably has an intrinsic delay due to glucose diffusion over membranes. The delay is reported to vary from 3 to 15 minutes^{15,20,36,42,43} depending on species, sensor design and size,⁴⁴ and the applied stimulus (meal, intravenous, subcutaneous, or oral glucose or insulin administration).

In conclusion, the major drawback of subcutaneously implanted electrochemical sensors is the bioinstability with unpredictable drift and reproducibility of sensor measurements.^{13,20,43,45,46} The bioinstability is partly explained by the sensor design, but obviously is also affected by the subcutaneous inflammatory reaction to implanted sensors. Suggested causes of the observed bioinstability have been attributed to protein/cellular biofouling in or on the membrane, tissue interferents affecting the electrode, enzymatic dysfunction, or unstable levels of oxygen.^{12,16–18} Therefore, there is a need for a more detailed evaluation of the sensor-related subcutaneous inflammatory reaction.^{12,47,48}

Inflammation and Biocompatibility of Implanted Materials

Understanding the interaction between tissue/cells and the implanted glucose sensor is indispensable for the optimization of continuous glucose measurements in the subcutis. Immediately after implantation of a biomaterial, e.g., a glucose sensor, an inflammatory process is initiated.^{11,49} This is followed by different characteristic phases of the inflammatory response, optimally leading to total resolution after the biomaterial/sensor has been removed.

Initiation and Development of Inflammation

The manifestations of acute inflammation are related to vascular and cellular changes.

Once implanted, the polymeric material, i.e., the sensor membrane, is covered rapidly with plasma proteins as a result of increased vascular permeability and/or disrupted vessels, where fibrinogen especially seems to play an important role in the subsequent development of inflammation.^{49,50–52} In parallel with these initial events, there is a release of cell-mediated factors, causing inflammatory cells to leave blood vessels and migrate to the implant where they are activated. In chronic stages, the implant is walled off by granulation tissue and eventually a fibrous capsule is formed.⁵³ Here the continued presence of an implant prevents the tissue from returning to normal, but it is possible to achieve a steady state where no progressive changes occur.⁵⁴

Inflammatory Reaction to Subcutaneously Implanted Glucose Sensors

The aforementioned description of inflammatory responses to biomaterials is based primarily on functional studies to characterize the mechanisms behind the inflammatory

reaction to biomaterials in general. Few reports have been published on the subcutaneous inflammatory reaction caused by implanted glucose sensors. Publications related to the evaluation of the *in vivo* biocompatibility of implanted glucose sensors are summarized in **Table 1**. The infiltration of neutrophils and macrophages in the tissue surrounding the implanted sensor is a common observation. The study of Mang and colleagues⁵⁵ contributed to future decisions in material selection for sensor membranes, and Klueh and Kreutzer⁵⁶ established the first murine model for the *in vivo* evaluation of implantable glucose sensors. However, other animal studies probably have little relevance in comparison with modern sensors for short-term implantation. This is mostly because of suboptimal experimental design,^{12,26} uncontrolled sensor production, i.e., ill-defined material selection⁵⁷ or nonsterile sensors,⁵⁸ size of sensors,⁵⁸ and duration of implantation.^{26,55,57} Moreover, evaluation of the inflammation has in general been restricted to a histomorphological examination performed on hematoxylin and eosin (HE)-stained sections. Selective staining (Masson's trichrome stain) was used in only one study to evaluate the extent of fibrosis.⁵⁶ In conclusion, so far only a few studies have focused on *in situ* detection of specific immune cells, proteins, or genes in evaluation of the inflammation caused by implanted glucose sensors.

Future Perspectives

Sensor characteristics such as sensitivity, zero current, and linearity have been found to differ between *in vitro* and *in vivo* environments.^{39,40} Furthermore, it has also been shown that *in vivo* sensor characteristics change over time, i.e., the local tissue reaction affected sensor measurements. It has also been found that the biocompatibility of glucose sensors should be considered from a perspective linked to the events of inflammation. The technique used to describe the inflammatory reaction, i.e., the biocompatibility of sensors, is the detection of specific immune cells (cell surface markers) or cytokines at the protein and the gene levels.

Today, certain proteins, genes, and immune cells have now been identified as key players in the development of lesions caused by an implanted glucose sensor over time, i.e., knowledge that will be beneficial in future attempts to control inflammation, thereby improving the sensing properties.^{22,49,59,60} However, the specific events of inflammation around the sensor need to be linked to the quality of sensor measurements before a targeted approach to dampen components of the immune response can be performed successfully.

Table 1.

***In Vivo* Studies in Evaluation of the Inflammatory Reaction (Biocompatibility) to Subcutaneously Implanted Glucose Sensors^a**

Aim of study	Technique/enzyme	Outer membrane	Duration of implantation/ animal species	Comment on histopathology	Reference
Sensing properties and biocompatibility of sensor	Electrodes covered by membranes/GOD	MPC	24 h, 72 h, 28 and 56 days/rats	Fibrin deposition and increased numbers of infiltrated neutrophils, eosinophils, and lymphocytes were present at 24 and 72 h. Fibrous capsule formation at 4 and 8 weeks postimplantation.	Henninger <i>et al.</i> , 2007 ⁵⁰
Sensing properties and biocompatibility of sensor	Electrodes covered by membranes/GOD	Polyurethane/PDMS	1, 2, 24, 48, 72 h and 7 days/pigs	Fibrin deposition from 1 h to 7 days, and various extents of infiltration of neutrophils, eosinophils, macrophages, B and T lymphocytes. The proinflammatory cytokines tumor necrosis factor- α and interleukin-1 are involved in inflammation.	Kvist <i>et al.</i> , 2006 ^{22,49,59}
Sensing properties and biocompatibility of sensor	Electrodes connected with wires and covered by membranes/GOD	Nafion [®] (electrodes) and Teflon (connecting wire)	1, 3, 7, 14, and 30 days/mice	The inflammatory reaction ranged from edema, necrosis, infiltration of neutrophils and macrophages to giant cell formation and collagen deposition. Moreover, there was a significant decrease in inflammation in the tissue around the wire and reference electrode compared with the working electrode.	Klueh and Kreutzer, 2005 ⁵⁶
Biocompatibility of glucose sensor	Membranes on foil and/or porous hollow fiber (polyamide)/GOD	MPC and/or polyamide	10 days/rats	Inflammatory reaction significantly increased around electrode. Significant decrease of inflammation when using MPC, porous membrane, and a combination.	Mang <i>et al.</i> , 2005 ⁵⁵
Biocompatibility of glucose sensor	Electrodes covered by membranes/GOD	Regenerated cellulose	50 h/dogs	There is considerable infiltration of inflammatory cells at the tissue–sensor interface and a diffusion barrier of exudative fluid around the sensor.	Fischer <i>et al.</i> , 1994 ⁵⁸
Sensing properties and biocompatibility of sensor	Electrodes covered by membranes/GOD	Cellulose acetate or polyurethane	14–96 h/dogs	Characteristic acute inflammation together with exudative fluid (<0.5 ml) in tissue surrounding the sensor. Bacteria were cultivated from the exudative fluid.	Rebrin <i>et al.</i> , 1992 ¹²
Sensing properties and biocompatibility of sensor	Electrodes covered by membranes/GOD	Polyurethane (working electrode) and Teflon	3, 4, and 7 days/rats	Histological examination showed a fibrovascular tissue reaction with infiltration of mainly macrophages, plasma cells, and few neutrophils.	Moatti-Sirat <i>et al.</i> , 1992 ²⁶
Sensing properties and biocompatibility of sensor	Electrodes covered by silicone rubber tube/GOD	Silicone rubber and enzyme; enzyme is cross linked to serum albumin with glutaraldehyde	10 days/rats	The border is sharply defined at the tissue–silicone rubber interface and is characterized by capillary-rich connective tissue and few inflammatory cells. In contrast, tissue adjacent to the enzyme layer is infiltrated by many inflammatory cells.	Ertefai and Gough, 1989 ⁵⁷

^aGOD, glucose oxidase; MPC, 2-methacryloyloxyethyl phosphorylcholine; PDMS, polydimethylsiloxane.

An obvious way to eliminate or reduce the inflammation caused by short-term implanted glucose sensors, thereby potentially reducing the bioinstability of measurements, is the release of drugs from the device. A dexamethasone/poly(lactide-co-glycolide) (PLGA) microsphere system was used to reduce the inflammation around subcutaneously implanted materials (cotton threads), and this method showed a significant reduction in tissue reaction in rats.⁶¹ However, it did not improve the long-term effect on foreign body reaction.⁶² The dexamethasone/PLGA system has been tested with glucose sensors.⁶³ However, that study did not focus on showing that a reduction in inflammation around the sensors could be correlated with improved sensor measurements. A glucose sensor

releasing the anti-inflammatory factor nitrite oxide from the outer membrane has also been tested.⁶⁴ It was shown that the inflammatory response at the implantation site was reduced and that the sensing properties seemed to improve. Furthermore, a novel technique of coating devices with a DNA-based structure demonstrated the devices to be fully histocompatible after subcutaneous implantation.⁶⁵ In combination with functionalization of DNA-based coatings with angiogenic factors, this technique showed an increase in the vascularity around the implant.⁶⁵ The future may show if the technique is compatible with the production of glucose sensors for implantation and if the increased vascularity will improve measurements in *in vivo* settings.

As the local release of drugs might have systemic effects, different procedures to reduce local inflammation might be preferred. Therefore, modification of the outer membrane to improve biocompatibility and reduce inflammation is a major field of interest and has been excellently reviewed elsewhere.^{66,67} A simple strategy to reduce local inflammation is to inhibit the protein adsorption to the sensor surface by coating the outer membrane with phosphorylcholine (PC). PC mimics red blood cell surface, thereby transferring the nonthrombocytogenic properties to the sensor surface. This method has been applied to glucose sensors with success.⁵⁵ Despite the question asked and the strategy chosen for reduction of the local subcutaneous inflammation and improvement of sensor measurements, the newly established *in vivo* models will be useful in achieving proper answers (Figures 2 and 3).^{22,49,56,60}

The ultimate goal, creating an artificial pancreas, can be realized with an automated insulin dosage system, but it requires a reliable glucose measurement system. In the last decade, glucose sensors have been introduced to the market, but the systems are still not ready for implementation as the glucose-sensing part of the artificial pancreas. With a better understanding of problems related to the biology, chemistry, and physics of sensors, the goal of developing an artificial pancreas will come closer. Meanwhile, diabetic patients can improve their glycemic control with implantable glucose sensors.

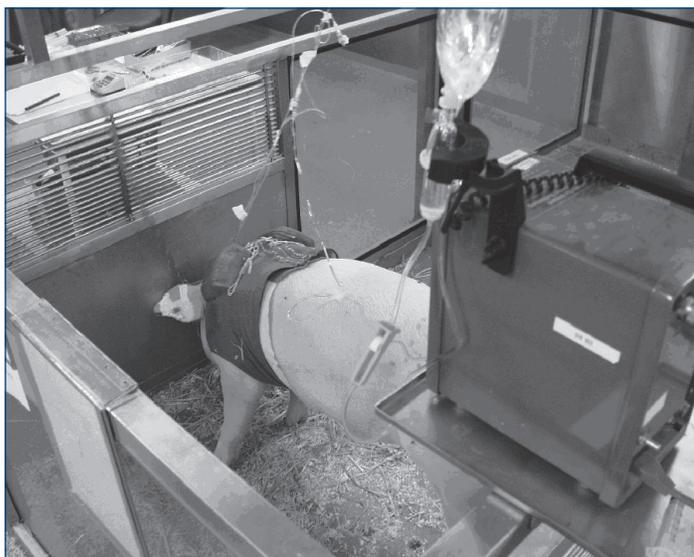


Figure 2. The pig is a good model for evaluating the performance and biocompatibility of implantable glucose sensors due to practical, anatomical (e.g., subcutis), physiological, and immunological reasons. Here seven sensors were implanted in the subcutis, and performance of the sensors was tested with a setup of a glucose pump connected to a venous (implanted in the jugular vein) catheter and a catheter for blood sampling. After termination of the experiment, tissue around sensors were sampled (see Figure 3).

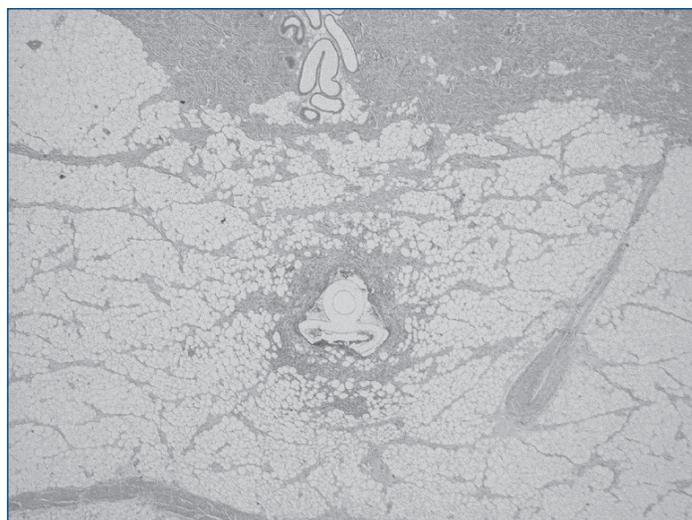


Figure 3. Skin 3 days after implantation of a MiniMed Continuous Glucose Monitoring System® sensor. Inflammatory cells have infiltrated the tissue in a limited area around the sensor; HE $\times 40$.

References:

1. The Diabetes Control and Complications Trial Research Group. The effect of intensive treatment of diabetes on the development and progression of long-term complications in insulin-dependent diabetes mellitus. *N Engl J Med.* 1993 Sep 30;329(14):977-86.
2. UK Prospective Diabetes Study (UKPDS). Intensive blood-glucose control with sulphonylureas or insulin compared with conventional treatment and risk of complications in patients with type 2 diabetes (UKPDS 33). *Lancet.* 1998 Sep 12;352(9131):837-53.
3. Nathan DM, Cleary PA, Backlund JY, Genuth SM, Lachin JM, Orchard TJ, Raskin P, Zinman B; Diabetes Control and Complications Trial/Epidemiology of Diabetes Interventions and Complications (DCCT/EDIC) Study Research Group. Intensive diabetes treatment and cardiovascular disease in patients with type 1 diabetes. *N Engl J Med.* 2005 Dec 22;353(25):2643-53.
4. Sønkens PH, Judd SL, Lowy C. Home monitoring of blood-glucose. Method for improving diabetic control. *Lancet.* 1978 Apr 8;1(8067):729-32.
5. Walford S, Gale EA, Allison SP, Tattersall RB. Self-monitoring of blood-glucose. Improvement of diabetic control. *Lancet.* 1978 Apr 8;1(8067):732-5.
6. Wickramasinghe Y, Yang Y, Spencer SA. Current problems and potential techniques in *in vivo* glucose monitoring. *J Fluoresc.* 2004 Sep;14(5):513-20.
7. Abel PU, von Woedtke T. Biosensors for *in vivo* glucose measurement: can we cross the experimental stage. *Biosens Bioelectron.* 2002 Dec;17(11-12):1059-70.
8. Heinemann L, Koschinsky T. Continuous glucose monitoring: an overview of today's technologies and their clinical applications. *Int J Clin Pract Suppl.* 2002 Jul;(129):75-9.
9. Sieg A, Guy RH, Delgado-Charro MB. Noninvasive and minimally invasive methods for transdermal glucose monitoring. *Diabetes Technol Ther.* 2005 Feb;7(1):174-97.
10. Pickup J, Rolinski O, Birch D. *In vivo* glucose sensing for diabetes management: progress towards non-invasive monitoring. Interview by Judy Jones. *BMJ.* 1999 Nov 13;319(7220):1289.

11. Wilson GS, Gifford R. Biosensors for real-time *in vivo* measurements. *Biosens Bioelectron.* 2005 Jun 15;20(12):2388-403.
12. Rebrin K, Fischer U, Hahn von Dorsche H, von Woetke T, Abel P, Brunstein E. Subcutaneous glucose monitoring by means of electrochemical sensors: fiction or reality? *J Biomed Eng.* 1992 Jan;14(1):33-40.
13. Fischer U. Continuous *in vivo* monitoring in diabetes: the subcutaneous glucose concentration. *Acta Anaesthesiol Scand Suppl.* 1995;104:21-9.
14. Fischer U, Hidde A, Herrmann S, von Woedtke T, Rebrin K, Abel P. Oxygen tension at the subcutaneous implantation site of glucose sensors. *Biomed Biochim Acta.* 1989;48(11-12):965-71.
15. Rebrin K, Steil GM, van Antwerp WP, Mastrototaro JJ. Subcutaneous glucose predicts plasma glucose independent of insulin: implications for continuous monitoring. *Am J Physiol.* 1999 Sep;277(3 Pt 1):E561-71.
16. Cote GL, Lec RM, Pishko MV. Emerging biomedical sensing technologies and their applications. *IEEE Sens J.* 2003;3:251-66.
17. Pickup JC. *In vivo* glucose monitoring: sense and sensorability. *Diabetes Care.* 1993 Feb;16(2):535-9.
18. Pfeiffer EF. On the way to the automated (blood) glucose regulation in diabetes: the dark past, the grey present and the rosy future. *Diabetologia.* 1987 Feb;30(2):51-65.
19. Valdes TI, Moussy F. *In vitro* and *in vivo* degradation of glucose oxidase enzyme used for an implantable glucose biosensor. *Diabetes Technol Ther.* 2000 Autumn;2(3):367-76.
20. Fischer U, Ertle R, Abel P, Rebrin K, Brunstein E, Hahn-von D, Freyse EJ. Assessment of subcutaneous glucose concentration: validation of the wick technique as a reference for implanted electrochemical sensors in normal and diabetic dogs. *Diabetologia.* 1987 Dec;30(12):940-5.
21. Ishizaka T, Sato T, Kato K, Ohba M, Kimotsuki T, Yasuda M. Subcutaneous continuous glucose monitoring and dose adjustment decreases glycosylated hemoglobin in spontaneously diabetic cynomolgus monkeys. *Contemp Top Lab Anim Sci.* 2003 Sep;42(5):36-40.
22. Kvist PH, Bielecki M, Gerstenberg M, Rossmeisl C, Jensen HE, Rolin B, Hasselager E. Evaluation of subcutaneously-implanted glucose sensors for continuous glucose measurements in hyperglycemic pigs. *In Vivo.* 2006 Mar-Apr;20(2):195-203.
23. Wiedmeyer CE, Johnson PJ, Cohn LA, Meadows RL. Evaluation of a continuous glucose monitoring system for use in dogs, cats, and horses. *J Am Vet Med Assoc.* 2003 Oct 1;223(7):987-92.
24. Davison LJ, Slater LA, Herrtage ME, Church DB, Judge S, Ristic JM, Catchpole B. Evaluation of a continuous glucose monitoring system in diabetic dogs. *J Small Anim Pract.* 2003 Oct;44(10):435-42.
25. Rebrin K, Steil GM. Can interstitial glucose assessment replace blood glucose measurements? *Diabetes Technol Ther.* 2000 Autumn;2(3):461-72.
26. Moatti-Sirat D, Capron F, Poitout V, Reach G, Bindra DS, Zhang Y, Wilson GS, Thevenot DR. Towards continuous glucose monitoring: *in vivo* evaluation of a miniaturized glucose sensor implanted for several days in rat subcutaneous tissue. *Diabetologia.* 1992 Mar;35(3):224-30.
27. Choleau C, Dokladal P, Klein JC, Ward WK, Wilson GS, Reach G. Prevention of hypoglycemia using risk assessment with a continuous glucose monitoring system. *Diabetes.* 2002 Nov;51(11):3263-73.
28. Aussedat B, Dupire-Angel M, Gifford R, Klein JC, Wilson GS, Reach G. Interstitial glucose concentration and glycemia: implications for continuous subcutaneous glucose monitoring. *Am J Physiol Endocrinol Metab.* 2000 Apr;278(4):E716-28.
29. Jamali R, Ludvigsson J, Mohseni S. Continuous monitoring of the subcutaneous glucose level in freely moving normal and diabetic rats and in humans with type 1 diabetes. *Diabetes Technol Ther.* 2002;4(3):305-12.
30. Ristic JME, Herrtage ME, Walti-Lauger SM, Slater LA, Church DB, Davison LJ, Catchpole B. Evaluation of a continuous glucose monitoring system in cats with diabetes mellitus. *J Feline Med Surg.* 2005 Jun;7(3):153-62.
31. Cheyne EH, Cavan DA, Kerr D. Performance of a continuous glucose monitoring system during controlled hypoglycaemia in healthy volunteers. *Diabetes Technol Ther.* 2002;4(5):607-13.
32. Steil GM, Rebrin K, Mastrototaro J, Bernaba B, Saad MF. Determination of plasma glucose during rapid glucose excursions with a subcutaneous glucose sensor. *Diabetes Technol Ther.* 2003;5(1):27-31.
33. Johnson KW, Mastrototaro JJ, Howey DC, Brunelle RL, Burden-Brady PL, Bryan NA, Andrew CC, Rowe HM, Allen DJ, Noffke BW, et al. *In vivo* evaluation of an electroenzymatic glucose sensor implanted in subcutaneous tissue. *Biosens Bioelectron.* 1992;7(10):709-14.
34. Ishikawa M, Schmidtke DW, Raskin P, Quinn CA. Initial evaluation of a 290-microm diameter subcutaneous glucose sensor: glucose monitoring with a biocompatible, flexible-wire, enzyme-based amperometric microsensor in diabetic and nondiabetic humans. *J Diabetes Complications.* 1998 Nov-Dec;12(6):295-301.
35. Djakouré-Platonoff C, Radermercker R, Reach G, Slama G, Selam JJ. Accuracy of the continuous glucose monitoring system in inpatient and outpatient conditions. *Diabetes Metab.* 2003 Apr;29(2 Pt 1):159-62.
36. Boyne MS, Silver DM, Kaplan J, Saudek CD. Timing of changes in interstitial and venous blood glucose measured with a continuous subcutaneous glucose sensor. *Diabetes.* 2003 Nov;52(11):2790-4.
37. Feldman B, Brazg R, Schwartz S, Weinstein R. A continuous glucose sensor based on wired enzyme technology--results from a 3-day trial in patients with type 1 diabetes. *Diabetes Technol Ther.* 2003;5(5):769-79.
38. Salardi S, Zucchini S, Santoni R, Ragni L, Gualandi S, Cicognani A, Cacciari E. The glucose area under the profiles obtained with continuous glucose monitoring system relationships with HbA_{1c} in pediatric type 1 diabetic patients. *Diabetes Care.* 2002 Oct;25(10):1840-4.
39. von Woedtke T, Fischer U, Brunstein E, Rebrin K, Abel P. Implantable glucose sensors: comparison between *in vitro* and *in vivo* kinetics. *Int J Artif Organs.* 1991 Aug;14(8):473-81.
40. Abel PU, von Woedtke T. Biosensors for glycaemic control. *Sensor Rev.* 2001;21(4):297-304.
41. Pickup JC, Hussain F, Evans ND, Sachedina N. *In vivo* glucose monitoring: the clinical reality and the promise. *Biosens Bioelectron.* 2005 Apr 15;20(10):1897-902.
42. Fischer U, Ertle R, Rebrin K, Freyse EJ. Wick technique: reference method for implanted glucose sensors. *Artif Organs.* 1989 Oct;13(5):453-7.
43. Pickup JC, Shaw GW, Claremont DJ. *In vivo* molecular sensing in diabetes mellitus: an implantable glucose sensor with direct electron transfer. *Diabetologia.* 1989 Mar;32(3):213-7.

44. Wilkins E, Atanasov P. Glucose monitoring: state of the art and future possibilities. *Med Eng Phys.* 1996 Jun;18(4):273-88.
45. Moussy F, Harrison DJ, Rajotte RV. A miniaturized Nafion-based glucose sensor: *in vitro* and *in vivo* evaluation in dogs. *Int J Artif Organs.* 1994 Feb;17(2):88-94.
46. Claremont DJ, Sambrook IE, Penton C, Pickup JC. Subcutaneous implantation of a ferrocene-mediated glucose sensor in pigs. *Diabetologia.* 1986 Nov;29(11):817-21.
47. Wientjes KJ, Vonk P, Vonk-van Klei Y, Schoonen AJ, Kossen NW. Microdialysis of glucose in subcutaneous adipose tissue up to 3 weeks in healthy volunteers. *Diabetes Care.* 1998 Sep;21(9):1481-8.
48. Rahagi FN, Goor JB, Makale MT, Gough DA. Factors that confound the tissue glucose response. *Diabetes Technology Meeting. Pennsylvania Convention Center, Philadelphia; 2004.*
49. Kvist PH, Iburg T, Bielecki M, Gerstenberg M, Buch-Rasmussen T, Hasselager E, Jensen HE. Biocompatibility of electrochemical glucose sensors implanted in subcutis of pigs. *Diabetes Technol Ther.* 2006 Aug;8(4):463-75.
50. Tang L, Eaton JW. Fibrin(ogen) mediates acute inflammatory responses to biomaterials. *J Exp Med.* 1993 Dec 1;178(6):2147-56.
51. Maitra M, Abbas AK. The Endocrine System. In: Kumar V, Abbas AK, Fausto N, editors. *Robbins and Cotran pathologic basis of disease.* Philadelphia (PA): Elsevier Saunders; 2005. p. 1189-1205.
52. Wang YX, Robertson JL, Spillman WB, Claus RO. Effects of the chemical structure and the surface properties of polymeric biomaterials on their biocompatibility. *Pharm Res.* 2004 Aug;21(8):1362-73.
53. Tang L, Eaton JW. Inflammatory responses to biomaterials. *Am J Clin Pathol.* 1995 Apr;103(4):466-71.
54. Gerritsen M, Jansen JA, Kros A, Nolte RJ, Lutterman JA. Performance of subcutaneously implanted glucose sensors: a review. *J Invest Surg.* 1998 May-Jun;11(3):163-74.
55. Mang A, Pill J, Gretz N, Kränzlin B, Buck H, Schoemaker M, Petrich W. Biocompatibility of an electrochemical sensor for continuous glucose monitoring in subcutaneous tissue. *Diabetes Technol Ther.* 2005 Feb;7(1):163-73.
56. Klueh U, Kreutzer DL. Murine model of implantable glucose sensors: a novel model for glucose sensor development. *Diabetes Technol Ther.* 2005 Oct;7(5):727-37.
57. Ertefai S, Gough DA. Physiological preparation for studying the response of subcutaneously implanted glucose and oxygen sensors. *J Biomed Eng.* 1989 Sep;11(5):362-8.
58. Fischer U, Rebrin K, von Woedtke T, Abel P. Clinical usefulness of the glucose concentration in the subcutaneous tissue—properties and pitfalls of electrochemical biosensors. *Horm Metab Res.* 1994 Nov;26(11):515-22.
59. Kvist PH, Iburg T, Aalbaek B, Gerstenberg M, Schoier C, Kaastrup P, Buch-Rasmussen T, Hasselager E, Jensen HE. Biocompatibility of an enzyme-based, electrochemical glucose sensor for short-term implantation in the subcutis. *Diabetes Technol Ther.* 2006 Oct;8(5):546-59.
60. Henninger N, Woderer S, Kloetzer HM, Staib A, Gillen R, Li L, Yu X, Gretz N, Kraenzlin B, Pill J. Tissue response to subcutaneous implantation of glucose-oxidase-based glucose sensors in rats. *Biosens Bioelectron.* 2007 Mar 30.
61. Hickey T, Kreutzer D, Burgess DJ, Moussy F. *In vivo* evaluation of a dexamethasone/PLGA microsphere system designed to suppress the inflammatory tissue response to implantable medical devices. *J Biomed Mater Res.* 2002 Aug;61(2):180-7.
62. Bhardwaj U, Sura R, Papadimitrakopoulos F, Burgess DJ. Controlling acute inflammation with fast releasing dexamethasone-PLGA microsphere/PVA hydrogel composites for implantable devices. *J Diabetes Sci Technol.* 2007 Jan;1(1):8-17.
63. Patil SD, Papadimitrakopoulos F, Burgess DJ. Dexamethasone-loaded poly(lactic-co-glycolic) acid microspheres/poly(vinyl alcohol) hydrogel composite coatings for inflammation control. *Diabetes Technol Ther.* 2004 Dec;6(6):887-97.
64. Gifford R, Batchelor MM, Lee Y, Gokulrangan G, Meyerhoff ME, Wilson GS. Mediation of *in vivo* glucose sensor inflammatory response via nitric oxide release. *J Biomed Mater Res A.* 2005 Dec 15;75(4):755-66.
65. van den Beucken JJ, Walboomers XF, Nillesen ST, Vos MR, Sommerdijk NA, van Kuppevelt TH, Nolte RJ, Jansen JA. *In vitro* and *in vivo* effects of deoxyribonucleic acid-based coatings functionalized with vascular endothelial growth factor. *Tissue Eng.* 2007 Apr;13(4):711-20.
66. Wisniewski N, Reichert M. Methods for reducing biosensor membrane biofouling. *Colloids Surf B Biointerfaces.* 2000 Oct 1;18(3-4):197-219.
67. Wisniewski N, Moussy F, Reichert WM. Characterization of implantable biosensor membrane biofouling. *Fresenius J Anal Chem.* 2000 Mar-Apr;366(6-7):611-21.